

Reprint See Attached.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4822-1

Job Sheet 192401



Part No: D4822-1

Job Qty: 8 pcs

Part Name: Upper Deflector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/19

Job Tracking No:

Due Date: 4/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 13-04-19 JLM VERIFIED BY:DD IPP REV:B 17.08.17 now plate material
DD verf:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	8 pcs	4/30/19	4/30/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
115	Packaging 2-1 - Receive - B4B	8 pcs	4/30/19	4/30/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S175840



Part: D4822-1

Job No: 192401

Serial No/Batch: S175840

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/07/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
117	QC 6	8 pcs	4/30/19	0.00 0.00	QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
120	Outsource - 4 - Anodize	8 pcs	4/30/19		ATG001-VC	10
121	Packaging 2-1 - Receive - B4B	8 pcs	4/30/19	0.00 0.00	Packaging 2 - 5 - B4B	
					Packaging 2 - 25 - B4B	
122	QC 14	8 pcs	4/30/19	0.00 0.00	QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	
					QC 14 - 19	
140	QC 5	8 pcs	4/30/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
170	Packaging 3-1 - Stock - B4B	8 pcs ✓	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

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CCK042

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	8 pcs ✓	4/30/19	0.00 0.00	QC 21 - SA - 21 →	CCK042
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - ISSUE P/O: <u>H&N4131</u> POSSIBLE SUPPLIER: WEJAY ***1 BLANK MAKES 2 PARTS*** Certificate of Descriptions: conformity required 115 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs 117 - QC6- All purchased or subcontracted products 120 - HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV. B 122 - QC14- Inspect Spray Paint 140 - QC5- Inspect part completeness to step on W/O 170 - Identify as per dwg & Stock Location: _____ 190 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M7075T6S4.000X4.000	7075-T6 Sheet 4.000' X 4.000" cut to size: 32" LONG	10.8000 ft (1.35 ea)	110-Purchasing		
D4822-1P	Upper Deflector, LH	8 pcs (1 ea)	110-Purchasing		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Purchasing	D4822-1P	8	0	0	
	M7075T6S4.000X4.000	11	24	0	
Part Specifications					
Specifications could not be found.					

Plex 8/7/19 2:43 PM dart.belanger.natasha



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D4822-1

Job Sheet 192401



Part No: D4822-1

Job Qty: 8 pcs

Part Name: Upper Deflector, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/22/19

Job Tracking No:

Due Date: 4/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 13-04-19 JLM VERIFIED BY:DD IPP REV:B 17.08.17 now plate material
DD verf:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	8 pcs	4/30/19		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
115	Packaging 2-1 - Receive - B4B	8 pcs	4/30/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S175840



Part: D4822 - 1

Job No: 192401

Serial No/Batch: S175840

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street

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CANADA

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Date: 04/26/19



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Container No: S175840



Part: D4822-1

Job No: 192401

Serial No/Batch: S175840

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/26/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
117 QC 6	8 pcs	4/30/19	0.00 0.00	QC 6 - 9		DAS
120 Outsource - 4 - Anodize	8 pcs	4/30/19		QC 6 - 68		40
				QC 6 - 61		9-89
122 QC 14	8 pcs	4/30/19	0.00 0.00	ATG001-VC	10	JUL 26 2019 2019-07-27
				QC 14 - 15		
				QC 14 - 2		
				QC 14 - 34		
				QC 14 - 41		
				QC 14 - 51		
				QC 14 - 58		
				QC 14 - 59		
				QC 14 - 9		
				QC 14 - 68		
				QC 14 - 40		
				QC 14 - 19		
				QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
140 QC 5	8 pcs	4/30/19	0.00 0.00	QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
170 Packaging 3-1 - Stock - B4B	8 pcs	4/30/19	0.00 0.00	Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	8 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - ISSUE P/O: _____ POSSIBLE SUPPLIER:WEJAY ***1 BLANK MAKES 2 PARTS**** Certificate of Descriptions: conformaty required 115 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs 117 - QC6- All purchased or subcontracted products 120 - HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV. B 122 - QC14- Inspect Spray Paint 140 - QC5- Inspect part completeness to step on W/O 170 - Identify as per dwg & Stock Location: _____ 190 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M7075T6S4.000X4.000	7075-T6 Sheet 4.000' X 4.000" cut to size: 32" LONG	10.8000 ft (1.35 ea)	110-Purchasing	5175839	
D4822-1P	Upper Deflector, LH	8 pcs (1 ea)	110-Purchasing	5175832	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Purchasing	D4822-1P	8	0	0	
	M7075T6S4.000X4.000	11	35	0	
Part Specifications					
Specifications could not be found.					

Plex 4/26/19 12:52 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4822-1**Job Sheet 192401****Part No:** D4822-1**Job Qty:** 8 ea**Part Name:** Upper Deflector, LH**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/22/19**Job Tracking No:****Due Date:** 4/30/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV C IPP REV:A NEW ISSUE 13-04-19 JLM VERIFIED BY:DD IPP REV:B 17.08.17 now plate material DD verf:DP**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8 pcs	4/30/19	4/30/19	0.00	1.31	Bandsaw - 1		
115	Packaging 2-1 - Recelve - B4B	8 pcs	4/30/19	4/30/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		

Plex 3/22/19 10:54 AM Dart.lajeunesse.marie

					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
117	QC 6	8 pcs	4/30/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
120	Outsource - 4 - Anodize	8 pcs	4/30/19		ATG001-VC	10
122	QC 14	8 pcs	4/30/19	0.00 0.00	QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	
					QC 14 - 19	
140	QC 5	8 pcs	4/30/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
170	Packaging 3-1 - Stock - B4B	8 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
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					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
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					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	

				Packaging 3 - 21 - B4B	
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				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC21-SA	8 Ea	4/30/19	0.00 0.00	QC21	
Part Op 100 - CUT AT 32.00" LONG Descriptions: 115 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs 117 - QC6- All purchased or subcontracted products 120 - HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV. B 122 - QC14- Inspect Spray Paint 140 - QC5- Inspect part completeness to step on W/O 170 - Identify as per dwg & Stock Location: 190 - QC21- Final Inspection - Work Order Release PO 043033 vB Plex March 29, 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M7075T6S4.000X4.000	7075-T6 Sheet 4.000' X 4.000" cut to size: 32" LONG	10.8000 ft (1.35 ea)	100-Bandsaw - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M7075T6S4.000X4.000	11	27	0	
Part Specifications					
Specifications could not be found.					

Plex 3/22/19 10:54 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO043033



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO043033
PO Date: 3/29/19
Due Date: 4/26/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	192401	D4822-1P			Upper Deflector, LH : Various STC's As per Dwg D4822 Rev. C	Firmed X8		4/26/19 APR 26 2019	8 pcs	0 pcs	8 pcs	\$995.00/pcs	\$7,960.00
2	192402	D4822-2P			Upper Right Deflector : Various STC's As per Dwg D4822 Rev. C	Firmed XI4		4/26/19 APR 18 2019	14 pcs	0 pcs	14 pcs	\$995.00/pcs	\$13,930.00

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Grand Total: \$21,890.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 4/4/19 12:04 PM dart.Lussier.Patrick



Packing Slip 39488

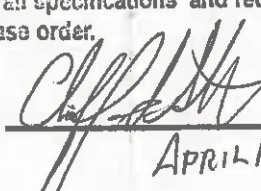
600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

SOLD TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

SHIP TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

Attn: Robert Aboud - Dir

INVOICE DATE	YOUR ORDER NO. 43033	DATE ORDERED 03/29/19	SHIPPED VIA Best way
CUSTOMER CODE DART	PROV. LIC. NO.	Extra ☐ Exempt ☐	TERMS

QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
8	0	8	Fabricate upper deflector, left hand, as per drawing D4822, Rev. C Part: D4822-1P Job: 192401 DAS 40 9-89		
14	0	14	Fabricate upper deflector, right hand, as per drawing D4822, Rev. C Part: D4822-2P Job: 192402		
Required by; April 26, 2019					
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor  WMP 03 APRIL 16/19 H.S.T.					

ORDER: COMPLETE ☐ PARTIAL ☐

TOTAL

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace		DATE: April 16, 2019	
		P.O.# PO 43033	
		WEJAY JOB# 39488	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D4822-1P 'Deflector, Left Hand' w/o 192401	8	Machined supplied extrusions complete per drawing req'ts	D4822 / rev. C
D4822-2P 'Deflector, Right Hand' w/o 192402	14	Machined supplied extrusions complete per drawing req'ts	D4822 / rev. C
Note: 1) Material supplied by Dart Aerospace. Ref. Material Lot#s S162468, 195655B6; S168643 as tagged.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39488

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# 043033 item 1

PART No. D4822-1

DESCRIPTION: Deflector Left Hand

DWG No. D4822

REV. C

E.C.O. --

MATERIAL: DART supplied material: 7075-T651
Per AMS-QQ-A-250/12
Ref. DART Material Lot# S162468

INSPECTOR: Cliff Smith

WMP
03

QUANTITY
REC'D: 1

ACCEPT:
1

REJECT:
-

N.C.R.#
-

DATE: April 11, 2019

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted
-First Article Inspection-

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	--------------------------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	29.29"	View A-A	±.03	2/C6	29.270	1	Accepted
2	R163" ref		±.10	2/D7	R 163	1	Accepted
3	47°		±.5°	2/C8	46.50°	1	Accepted
4	83°		±.5°	2/D5	82.5°	1	Accepted
4A	R 0.38" typ.		±.03	2/D4	R .380 typ.	1	Accepted
5	3.30"		±.03	2/C8	3.305	1	Accepted
6	0.79" typ.		±.03	2/D5	.789- .793	1	Accepted
7	2.47		±.03	2/D5	2.460- 2.473	1	Accepted
8	R 0.13 typ.		±.03	2/C6	R .125 typ.	1	Accepted
9	R0.50" typ		±.03	2/B8	R .500 typ.	1	Accepted
10	Ø0.206 hole thru	10 pl.	+0.005/ -.001	2/B5	Ø .206- .2075	1	Accepted
11	2.441"		±.010	2/B7	2.443	1	Accepted
12	3.256" typ.	8 pl.	±.010	2/B7	3.256- 3.258	1	Accepted
13	0.65" typ.	10 pl.	±.03	2/B4	.648- .651	1	Accepted
14	0.157"	Section B-B	±.01	2/D3	.1605- .162	1	Accepted
15	R0.13" typ. e-model is .19"R		±.03	2/D2	R .19 typ. (per e-model)	1	Accepted
16	.099"		±.01	2/D2	.100- .105	1	Accepted
17	1.04"		±.03	2/D3	1.045- 1.047	1	Accepted
18	1.87"	Section C-C	±.03	2/D3	1.874- 1.878	1	Accepted
19	0.236"		±.01	2/B1	.2377- .2428	1	Accepted
20	0.157"		±.01	2/C3	.161- .162	1	Accepted
21	2.01"		±.03	2/B3	2.011- 2.016	1	Accepted
22	1.04"		±.03	2/B2	1.045- 1.047	1	Accepted
23	R0.13" typ. e-model is .19"R		±.10	2/C2	R .19 typ. (per e-model)	1	Accepted
24	Deburring	Per note 5	.005-.010	2/A8	Passed	1	Accepted
25	Identification	Per note 6		2/A8	-	1	Accepted

INSPECTION / TEST REPORT						JOB No.	
						PAGE: 2 of 2	
CUSTOMER:							
CUST. P.O.							
PART No.				DESCRIPTION:			
DWG No.				REV.		E.C.O.	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace		DATE: April 16, 2019	
		P.O.# PO 43033	
		WEJAY JOB# 39488	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D4822-1P 'Deflector, Left Hand' w/o 192401	8	Machined supplied extrusions complete per drawing req'ts	D4822 / rev. C
D4822-2P 'Deflector, Right Hand' w/o 192402	14	Machined supplied extrusions complete per drawing req'ts	D4822 / rev. C
Note: 1) Material supplied by Dart Aerospace. Ref. Material Lot#s 438953, 195655B6; S168643 as tagged.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39488

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# 043033 item 1

PART No. D4822-1

DESCRIPTION: Deflector Left Hand

DWG No. D4822

REV. C

E.C.O. --

MATERIAL: DART supplied material: 7075-T651
Per AMS-QQ-A-250/12
Ref. DART Material Lot# 438953

INSPECTOR: Cliff Smith

WMP
03

QUANTITY
REC'D: 1

ACCEPT:
1

REJECT:
-

N.C.R.#
-

DATE: April 11, 2019

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted
-First Article Inspection-

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REF. REW. NMR #)
1	29.29"	View A-A	±.03	2/C6	29..270	1	Accepted
2	R163" ref		±.10	2/D7	R 163	1	Accepted
3	47°		±.5°	2/C8	46.50°	1	Accepted
4	83°		±.5°	2/D5	82.5°	1	Accepted
4A	R 0.38" typ.		±.03	2/D4	R .380 typ.	1	Accepted
5	3.30"		±.03	2/C8	3.305	1	Accepted
6	0.79" typ.		±.03	2/D5	.789- .793	1	Accepted
7	2.47		±.03	2/D5	2.460- 2.473	1	Accepted
8	R 0.13 typ.		±.03	2/C6	R .125 typ.	1	Accepted
9	R0.50" typ		±.03	2/B8	R .500 typ.	1	Accepted
10	Ø0.206 hole thru	10 pl.	+.005/- .001	2/B5	Ø .206- .2075	1	Accepted
11	2.441"		±.010	2/B7	2.443	1	Accepted
12	3.256" typ.	8 pl.	±.010	2/B7	3.256- 3.258	1	Accepted
13	0.65" typ.	10 pl.	±.03	2/B4	.648- .651	1	Accepted
14	0.157"	Section B-B	±.01	2/D3	.1605- .162	1	Accepted
15	R0.13" typ. e-model is .19"R		±.03	2/D2	R .19 typ. (per e-model)	1	Accepted
16	.099"		±.01	2/D2	.100- .105	1	Accepted
17	1.04"		±.03	2/D3	1.045- 1.047	1	Accepted
18	1.87"	Section C-C	±.03	2/D3	1.874- 1.878	1	Accepted
19	0.236"		±.01	2/B1	.2377- .2428	1	Accepted
20	0.157"		±.01	2/C3	.161- .162	1	Accepted
21	2.01"		±.03	2/B3	2.011- 2.016	1	Accepted
22	1.04"		±.03	2/B2	1.045- 1.047	1	Accepted
23	R0.13" typ. e-model is .19"R		±.10	2/C2	R .19 typ. (per e-model)	1	Accepted
24	Deburring	Per note 5	.005-.010	2/A8	Passed	1	Accepted
25	Identification	Per note 6		2/A8	-	1	Accepted



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044132



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044132

PO Date: 7/29/19

Due Date: 8/2/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-07-30

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196725	RB6795969-3	Shank -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/2/19	4 pcs	0 pcs	4 pcs	\$18.46/pcs	\$73.84
2	197043	649.5110	Wiper Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 649.5100 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	8/2/19	16 pcs	0 pcs	16 pcs	\$10.35/pcs	\$165.60



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044132



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	192401	D4822-1	Upper Deflector, LH : Various STC's HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV. B	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$31.80/pcs DAS 61 9-89	\$254.40
4	197040	649.5011	Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP- 172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	8/2/19	10 pcs	0 pcs	10 pcs	\$12.30/pcs	\$123.00
5	197041	649.5012	Deflector : Various STC's Issue P/O to ATG: AS PER MPP- 172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	8/2/19	20 pcs	0 pcs	20 pcs	\$9.10/pcs	\$182.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044132



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	197048	649.5113	Wiper Deflector Shim : Various STC's - Issue P/O to ATG : - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg. Certification of Conformity is required.	Firmed	-	8/2/19	20 pcs	0 pcs	20 pcs	\$8.05/pcs	\$161.00
7	195066	RB T103347-101-103	Support Assembly -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$18.46/pcs	\$55.38
Line Item Note **this piece is require RUSH**											
	198386			Firmed	-	8/2/19	2 pcs	0 pcs	2 pcs	\$18.46/pcs	\$36.92
Sub Total:							5	0	5		\$92.30
Grand Total:										\$1,052.14	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044132



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/30/19 2:35 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918352

Date: 06-Aug-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 16 ea	Part: 649.5110 ✓ Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25668 PO: POHB044132 ✓		Rev: D Line: 2
✓ 8 ea	Part: D4822-1 ✓ Upper Deflector, LH Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25669 PO: POHB044132 ✓		Rev: B Line: 3
✓ 10 ea	Part: 649.5011 ✓ Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25670 PO: POHB044132 ✓		Rev: D Line: 4
✓ 20 ea	Part: 649.5012 ✓ Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied),		Rev: D
Made in Canada.			

DAS
61
9-89

RECEIVED
AUG 07 2019
DART AEROSPACE LTD.

DAS
61
9-89

RECEIVED

AUG 07 2019

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918352

Date: 06-Aug-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

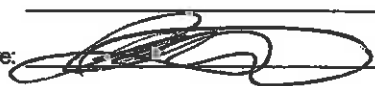
Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	.0001-.0002" (1 - 2 mils) per drawing. Job: 25671 PO: POHB044132	Line: 5	
20 ea	Part: 649.5113 ✓ Wiper Deflector Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25672 PO: POHB044132 ✓	Rev: D Line: 6	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. AUG 06 2019 Date: _____ Certified Signature:  _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			